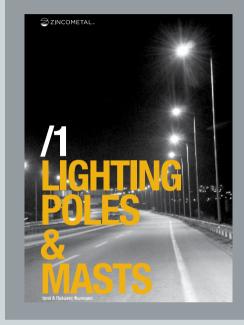


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WEBSITE LINK

/ products / lighting poles & masts / poles for other uses

PRODUCT NO: DESCRIPTION: IMAGE

traffic signal poles



ZINCOMETAL S.A. is constantly developing and improving its products. For this reason, all product descriptions in this catalogue are intended as a general guide, and we may change specifications from time to time in the interest of product development, without prior notification or public announcement. Regarding the validity of the International Standards it is considered always the oldest edition.

Stay tuned with the company by signing up in ZINCOMETAL's Newsletter (www.zincometal.gr) and Social Media.



1.3. Poles for other applications

Traffic Signal Poles

Image 1

Hexagonal conical steel traffic signal poles with bracket, hot-dip galvanized and electrostatic powder coating surface finish (duplex system).



Image 2

Straight tubular steel traffic signal poles for pedestrian use, hot-dip galvanized and electrostatic powder coating surface finish (duplex system).

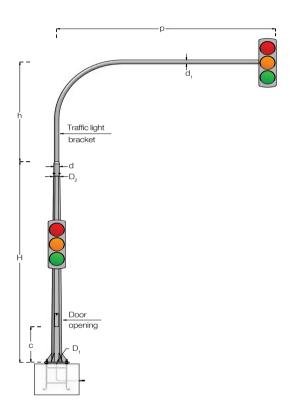




Hexagonal conical with bracket

Pole drawing model

Indicative drawing



Material

Hot rolled steel grade S235JR according to EN 10025.

Surface protection

Hot-dip galvanized according to International Standard EN ISO 1461 and electrostatic powder coating surface finish (Duplex System).

Manufacturing

Hexagonal conical steel pole is made from steel sheet bend in special machines on regular hexagon profile with constant taper. Consisting from one (1) single piece for a pole height of up to 12.00m. The lighting pole, up to 12.00m, is welded across with only one stitch in automatic welding machines MIG (longitudinal welding). For a better static analysis there is a base plate with triangular gussets. It is provided with bracket of conical circular cross-section or straight tubular. The poles are designed and manufactured according to National and European Standards.

Certifications

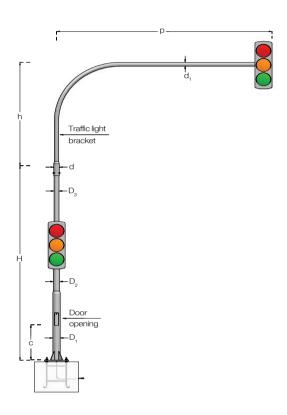
CE Certificate of Notified European Body (EN 40, European Commission).



Stepped poles with bracket

Pole drawing model

Indicative drawing



Material

Steel tube from hot rolled steel grade S235JR according to EN 10025 manufactured to EN 10219.

Surface protection

Hot-dip galvanized according to International Standard EN ISO 1461 and electrostatic powder coating surface finish (Duplex System).

Manufacturing

The lighting poles are consisted from two (2) tubes with different diameters which are penetrated at 0.10m inside the tube with the bigger diameter. For a better aesthetic result the tubes are welded in the joints parts with a modern-engineering way in which we have R=D/2. For a better static analysis there is a base plate with triangular gussets. Door opening is made from the body of the pole through special saw machine (IP54 and IK10). It fits tightly and it's equipped with security lock with stainless screw and security key ZINCOMETAL of triangular socket which is easy to use. It is provided with bracket of conical circular cross-section or straight tubular. The poles are designed and manufactured according to National and European Standards.

Certifications

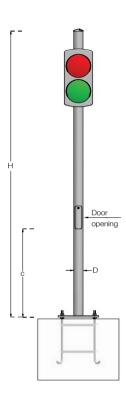
CE Certificate of Notified European Body (EN 40, European Commission).



Cylindrical poles with base plate

Pole drawing model

Indicative drawing poles for pedestrian use



Material Steel tube from hot rolled steel grade S235JR according to EN 10025 manufactured to EN 10219.

Surface protection Hot-dip galvanized according to International Standard EN ISO 1461 and electrostatic powder coating

surface finish (Duplex System).

Manufacturing Cylindrical steel pole. For a better static analysis there is a base plate with or without triangular gussets

(depends on the headload). Door opening is made from the body of the pole through special saw machine (IP54 and IK10). It fits tightly and it's equipped with security lock with stainless screw and security key ZINCOMETAL of triangular socket which is easy to use. The poles are designed and manufactured

according to National and European Standards.

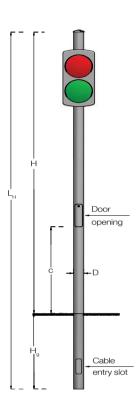
Certifications CE Certificate of Notified European Body (EN 40, European Commission).



Cylindrical poles root mounted

Pole drawing model

Indicative drawing poles for pedestrian use



Material Steel tube from hot rolled steel grade S235JR according to EN 10025 manufactured to EN 10219.

Surface protection Hot-dip galvanized according to International Standard EN ISO 1461 and electrostatic powder coating surface finish (Duplex System).

Manufacturing Cylindrical steel pole. Door opening is made from the body of the pole through special saw machine (IP54 and IK10). It fits tightly and it's equipped with security lock with stainless screw and security key ZINCOMETAL of triangular socket which is easy to use. It is provided with cable entry slot. The poles are designed and manufactured according to National and European Standards.

Certifications CE Certificate of Notified European Body (EN 40, European Commission).



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